

## **Certificate of Quality**

The Polyethersulfone Membrane Capsule filters have been manufactured in a **mdi** facility in compliance with **ISO 9001** regulations using **validated production processes**.

## **AseptiPrime KS-γ PES Membrane Capsule Filters**

Catalog No. : DKX75701DDRX101

Type : DK

Pore Size :  $0.2 \mu m (0.5 \mu m + 0.2 \mu m)$ Lot Number : DK9664L SI.No. 045

Manufacturing Date : 2024 - 12 Expiry Date : 2029 - 12

## **SPECIFICATION**

Length	8"
Filter Media	Polyethersulfone Membrane
Drainage Layers	Polyester
Housing	Polypropylene
Differential Pressure	< 4Kg/cm² at 30 °C
Maximum Operating Temperature	80 °C @ < 2 Kg/cm <sup>2</sup>
Sterilization	Can be sterilized by Gamma Irradiation upto 50 kGy

LOT RELEASE CRITERIA

**100% Integrity Tested** : The capsule filter has been tested for integrity by Bubble point test using DI water.

Bubble point value with DI water was: ≥ 50 psi (3.44 Bar)

Typical Water Flow Rate : 10 lpm @ 0.70 Kg/cm² @ 27 °C

**Microbial Challenge Test** : Retains  $\geq 10^7$  organisms/cm² of *B. diminuta* ATCC 19146 challenge as per ASTM

F838 methodology.

VALIDATED FOR

**Bubble point (50% IPA)** : The filter is certified/validated for integrity by Bubble point test using 50%

IPA/Water solution. Bubble point ≥ 18 psi (1.24 Bar)

Bacterial Endotoxin : Aqueous extracts exhibit < 0.25 EU/mL as established by Limulus Amebocyte

Lysate (LAL) test as per USP <85>.

**Extractable**: Within limits as specified in USP.

Oxidizable matter : Passes test as per USP.

Biosafety : Passes Biological Reactivity Tests, In Vivo for Class VI plastic as described in USP

<88>.

Cytotoxicity: Passes Biological Reactivity Tests, In Vitro as described in USP <87>.

Indirect Food Additives : Passes as per FDA 21CFR 177.1520(a)1(i).

Particle Release : Passes test as per USP <788>, "Particulate matter in Injections".

Fiber Release : Complies with FDA 21CFR 210.3(b)(6).

Total Organic Carbon : Meets USP <643> limit of 500 ppb for total organic carbon after flushing specified

volume of water for injection.

Conductivity: Meets USP <645> limit of 1.3 µS/cm at 25 °C for water conductivity after flushing

specified volume of water for injection.

## **CUSTOMER SUPPORT**

**mdi** offers its unique interdisciplinary skills to provide solutions to specific problems. Please contact our factory or the local application specialist.

T. No.: COQ/CAP/002-05

Om

Head of Quality Assurance

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